

## 18-23 JEEP WRANGLER JL TERRA SERIES SIDE STEPS ATTJL02C109-BX



### CAUTION BEFORE INSTALLING

**Before installation** - Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.  
Customer Service: (626) 369-2121

**ATTICA4X4 is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.**

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

- **Always wear eye protection when operating power tools.** •

*Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:*

- Name of purchase location
- Date above Bar Code
- Bar Code on side of box
- Date inside box cover

# INSTALLATION **MANUAL**

## TOOLS REQUIRED

- 12MM SOCKET
- 13MM SOCKET
- 15MM SOCKET
- 16MM SOCKET



## HARDWARE KIT



**X 4**  
W19 | WASHER



**X 8**  
W23 | WASHER



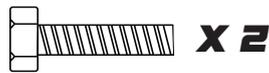
**X 6**  
N17 | HEX FLANGE NUT



**X 8**  
W22 | WASHER



**X 4**  
W16 | WASHER



**X 2**  
B35 | HEX HEAD BOLT



**X 4**  
B22 | HEX HEAD BOLT



**X 1**

SPARE PARTS HARDWARE KIT

# INSTALLATION MANUAL

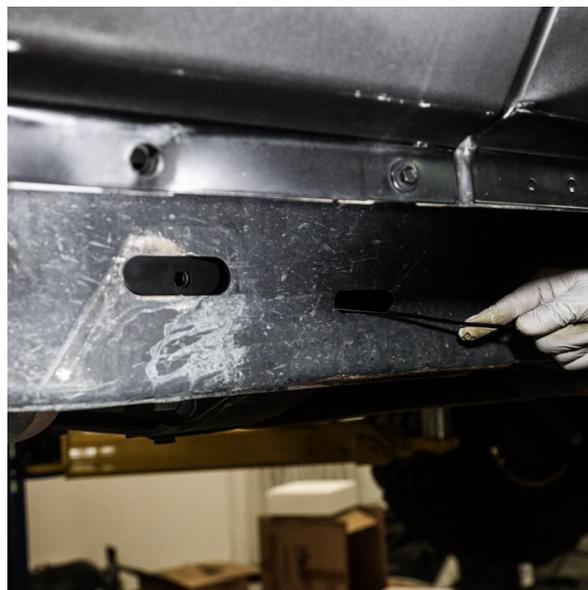
Begin by unpacking all items and inspecting them for damage or missing items. Any concerns, please contact the company you purchased the side steps from.

After inspection, remove your factory side steps.



# INSTALLATION MANUAL

Position the threaded plate by feeding it through the hole as shown on the right.



The front mount is fastened with **B35** bolts and secured in place using **W22** and **W23** washers. These components are connected to the threaded plate using a **12mm** and **16mm socket tool**.

# INSTALLATION MANUAL

This mounting point for the front, uses **B22** bolts, **W16** and **W19** washers with a **13mm** socket tool.

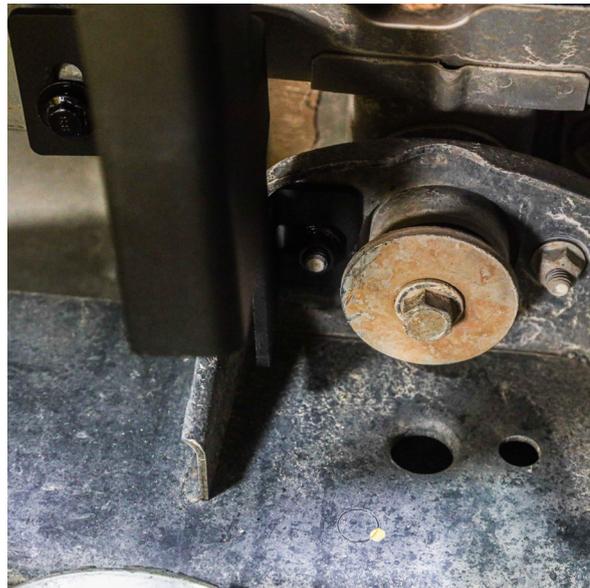


The middle mount uses **W23** washers and **N17** nuts with a **15mm** socket tool.



# INSTALLATION MANUAL

The rear mount is affixed using **B22** bolts, accompanied by **W16** and **W19** washers, utilizing a **13mm socket tool**. The other mount employs **W23** washers and **N17** nuts, requiring a **15mm** and a **12mm socket tool** for installation.



Once finished your Attica Terra Series Side Steps will be completely installed and ready to take to the outdoors!





IF YOU HAVE ANY QUESTIONS, PLEASE EMAIL US AT [TECH@ATTICA4X4.COM](mailto:TECH@ATTICA4X4.COM) OR CALL US AT  
626-369-2121